PoolBond PB-2008 Water Bonding Fitting Follow these Important Safety Instructions



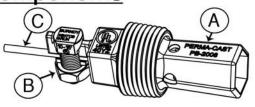




Part Number PB-2008

Step 1 Components



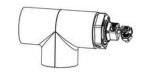


- A. PoolBond Casting Part Number PB-2008 with 1" NPT Pipe Thread.
- B. Split Bolt Connector, UL rated for Direct Burial.
- C. Solid #8 Copper wire, not supplied.

# Step 2 Fitting Orientation

- Install in Pool Plumbing using a Plumbing Tee.
- Always install the Poolbond Tee with the fitting in horizontal or vertically down orientation to avoid trapped air in pool plumbing.

#### Horizontal All Installations

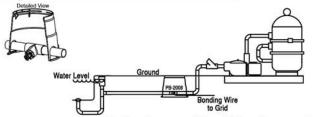




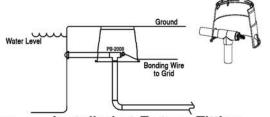
#### Vertical Down **Above Ground Pools**



# Step 3 Where to Install

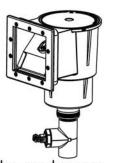


## In-Ground Pools



Installed near Pool Equipment — OR — Installed at Return Fitting

#### **Above Ground Pools**



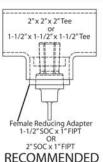


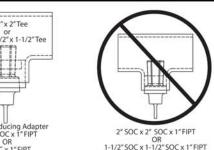
Perma-Cast Company

- Install on In-ground & Above Ground Pools, Spas, Tubs, & Fountains.
- DO NOT bury the PoolBond fitting, it should be accessible for periodic inspection. A sprinkler valve box provides good access.
- IMPORTANT Install PoolBond fitting at least 3" below water level to assure the fitting is contained in the pool water even when equipment is shut down.

# Step 4 Installing PoolBond

- First, install the male threaded fitting in the threaded tee (dry fit) until the fitting just starts to tighten on the threaded tee. Count the number of turns it takes. Document this number and disengage the two parts.
- Apply thread sealant. Use Plumber Pipe Dope or Teflon Paste, do not use Teflon Tape.
- Reassemble the two parts using the number of turns recorded in the first step and tighten two more turns. Do not overtighten to avoid damaging plastic pipe.

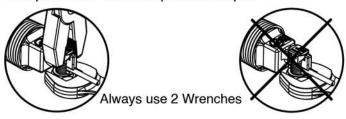




1871 Aspen Circle Pueblo, Colorado 81006 NOT RECOMMENDED

# Step 5 Bond Wire Installation

- Connect a solid #8 copper bonding wire (not supplied) from the bonding arid to the PoolBond fitting using the split bolt connector.
- Always use 2 wrenches when tightening the split bolt to avoid bending the wire receptor tab on the PoolBond Fitting.
- Tighten the split bolt to 120 inch-pounds torque.



# **PoolBond Plumbing Kits**

Don't Waste Time Searching for the Right Parts for the Job! Avaliable at your PoolBond Distributor

#### Above Ground Plumbing Kit

All Fittings are Threaded for simple Installation Part Number: 08KIT-AG



1-1/2" PVC Pipe - Part Number 08KIT-15 2" PVC Pipe - Part Number 08KIT-20

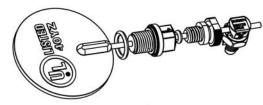




## Other PoolBond Products



#### For In-Ground Pools Skimmer Mount Part number PB-SK-15 & PB-SK-20 Fits in Unused Skimmer Port Best for New Contruction Patent: US 9.194.148 B1



#### For Above Ground Pools

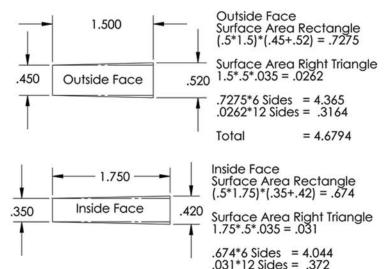
Part Number PB-AG Mounts under Pump Strainer Basket



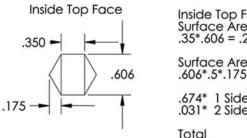
Perma-Cast Company, Pueblo CO www.permacastonline.com Call 719-544-9544 for Technical Assistance

### PB-2008 SPECIFICATIONS

The 2008 National Electrical Code (NEC) recquires that an intentional electrical bond of a minimum conductive surface area of 9 square inches be installed in contact with the swimming pool water. This requirement is spelled out in Section 680.26(C). PoolBond PB-2008 meets the specifications spelled out by the NEC.



Total



Inside Top Face Surface Area Rectangle .35\*.606 = .2121

= 4.416

Surface Area Triangle .606\*.5\*.175 = .053

.674\* 1 Sides = .2121 .031\* 2 Sides = .053

= .2651

Note: Area for fillets and outside face not shown, however, total surface area is an additional 1.29 Sq. In.

> Outside Face = 4.679 Inside Face = 4.416 In. Top Face = See Note

Total Sa.In. = 10.65 Sa. In.

