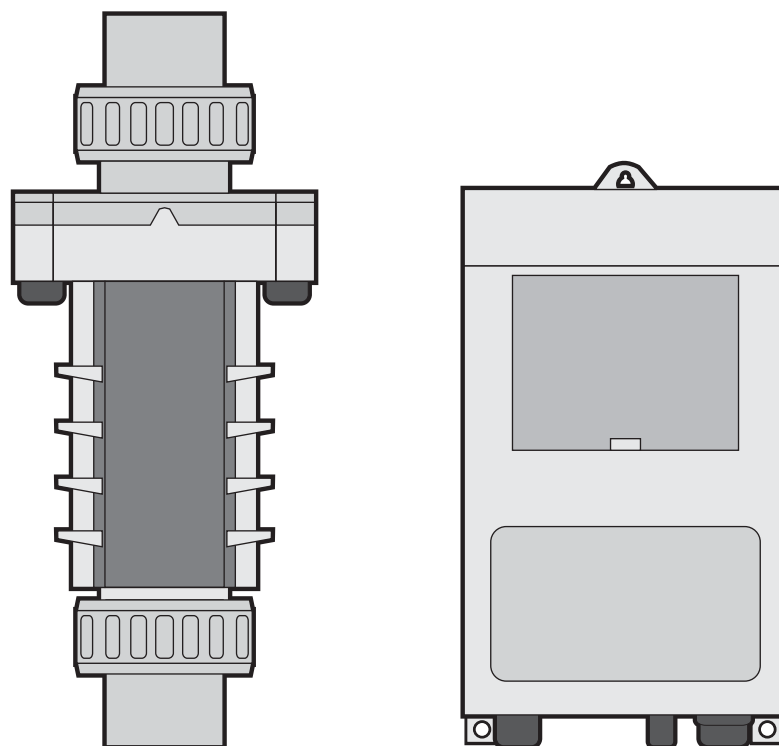


Salt Sanitizing System for Above Ground Pools Up to 25,000 Gallons

OWNER'S MANUAL



Salt Sanitizing System for Above Ground Pools

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Thank you for purchasing our product. Before installation or operation, please read these instructions carefully. This manual contains easy to follow step-by-step procedures to properly install and operate your system.

Table of Contents

Section 1. Safety Information	3
Section 2. System Overview	4
2.1 System and Plumbing Configurations	4
Section 3. Installation Instructions	5
3.1 Materials and Tools	5
3.2 Install the Cell.....	5
3.3 Install the Power Supply Box	6
3.4 Wiring the Power Supply Box	6
3.5 Wiring the Cell	6
Section 4. Pool Water Preparation	7
4.1 Adding the salt	7
4.2 Calculating the size of the pool.....	7
Section 5. Salinity Demand Table (in lbs.).....	8
Section 6. Pool Chemistry Explained	9
Section 7. Maintenance	10
7.1 Maintenance instructions	10
7.2 Cell Cleaning.....	10







1. Important Safety Instructions

Read and Follow All Instructions

All electrical work must be performed by a licensed electrician and conform to all national, state, and local codes. Improper use or installation can badly harm the unit and its surroundings and void the warranty.

When installing and using this electrical equipment, basic safety precautions should always be followed, including the following:

DO NOT OPEN THE SEALED COVER OF THE BOX – NOT A SERVICEABLE UNIT

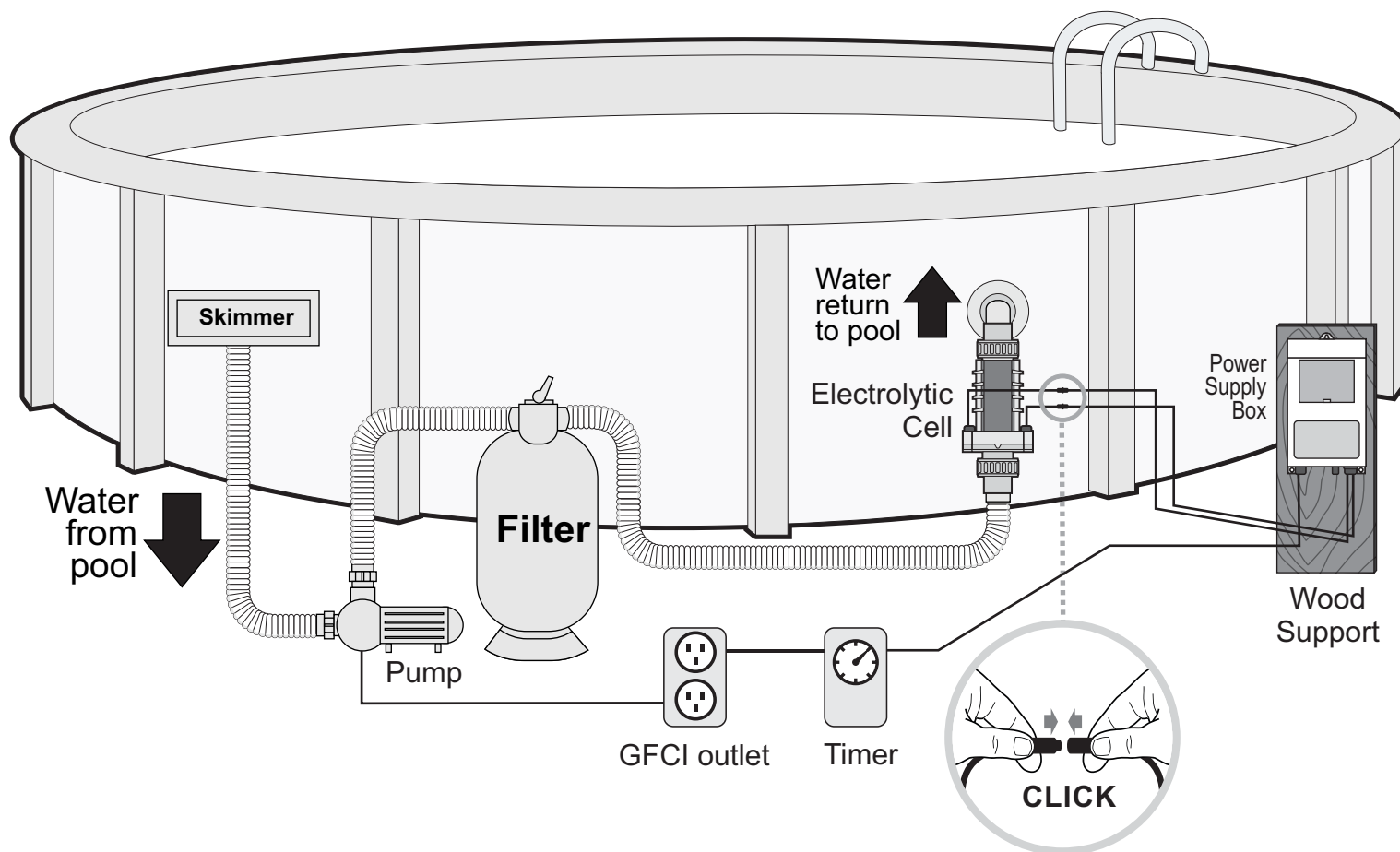
- Disconnect all AC power before installation.
-  **WARNING – To reduce the risk of injury, do not permit children to use this product.**
- The Power Supply Box must be mounted **vertically** on a flat surface and at a minimum horizontal distance of 5 ft (1.5m) (or more, if local codes so require) from the pool/spa.
-  **WARNING – Risk of electric shock. Connect only to a grounding type circuit protected by a ground-fault circuit-interrupter (GFCI) outlet. The installer should provide this GFCI requirement. The GFCI should be rated for minimum 6 Amps and tested on a regular basis by pushing the test button. If the GFCI fails to operate correctly, there is ground current flowing indicating the possibility of electric shock. Do not use this unit. Disconnect unit and have a qualified professional correct the problem before using.**
-  **WARNING –** The Input circuit must be connected only after OVERCURRENT DEVICES, such as fuse or circuit breaker to limit the amperage in the input wire to the maximum that is permitted by the National Electrical Code.
-  **WARNING –** The Unit must be permanently connected, with copper wire, not less than 1.5 mm (14Awg).
-  **WARNING –** The wiring of the unit must be performed according to the wiring instructions of this manual.
-  **WARNING –** Ensure that equipment and materials used in or around the pool and spa are compatible with salt-based sanitation systems. Certain materials may be susceptible to salt and chlorine damage.
- ALWAYS ADD ACID TO WATER, NEVER WATER TO ACID.
- SAVE THESE INSTRUCTIONS.

WINTERIZING

If your pool is in a climate where the equipment is winterized, you must winterize the salt cell in the same way that your other pool equipment is winterized. This includes draining the water from all equipment and possibly adding antifreeze to the plumbing. It is not necessary to remove the cell from the plumbing. Many poolowners leave the Power Supply mounted on the wall for winter. However, removing and storing the Power Supply in a dry location for the winter will extend it's life.

Section 2. System Overview

2.1 System and Plumbing Configurations:



1. The system has two major parts: the **Power Supply** and the **Electrolytic Cell**.

Power supply Box - The power supply converts AC electrical current to a low voltage DC current which is required by the cell to perform electrolysis. It is recommended to run this device at the same time as the pump even if connected to a different timer.

Electrolytic Cell - The electrolytic cell contains bipolar electrodes which perform electrolysis and produce chlorine when energized with DC current. Chlorine is generated as pool water containing salt passes through the cell. This system **AUTOMATICALLY** cleans the Cell electrodes. This does not interrupt the production of Chlorine.

IMPORTANT!

ADD SALT TO THE POOL BEFORE STARTING INSTALLATION

Adding the salt to the pool water **BEFORE** starting the salt system is required. The system could show error lights on the power supply if there is no salt circulating in the pool water for several hours before starting the system.

The "Low Salt" light may remain lit for up to 24 Hours until salt is fully dissolved in the water.

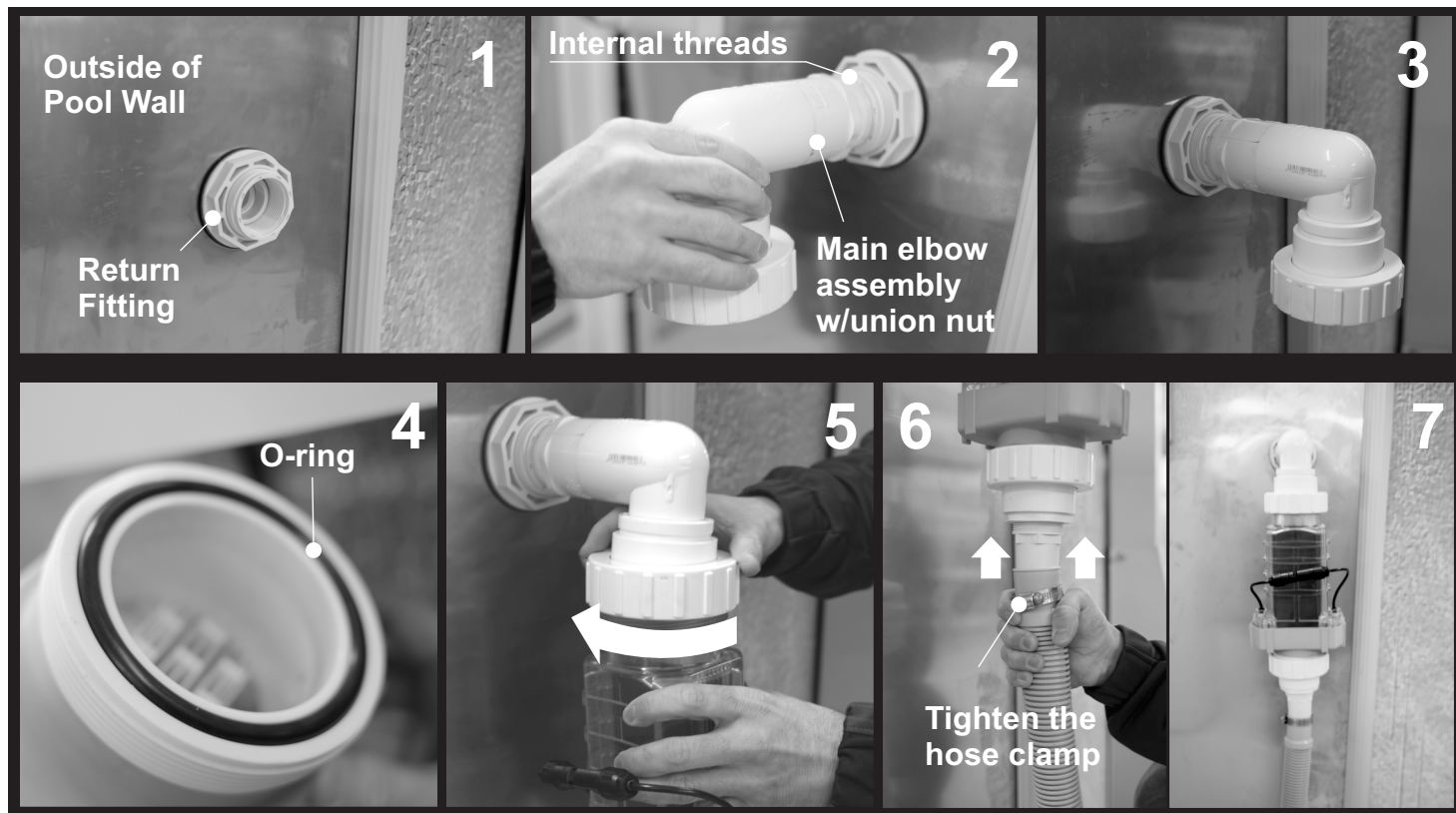
Section 3. Installation Instructions

3.1 Materials and Tools

1. Screwdriver
2. Teflon Tape (included)

3.2 Install the Cell

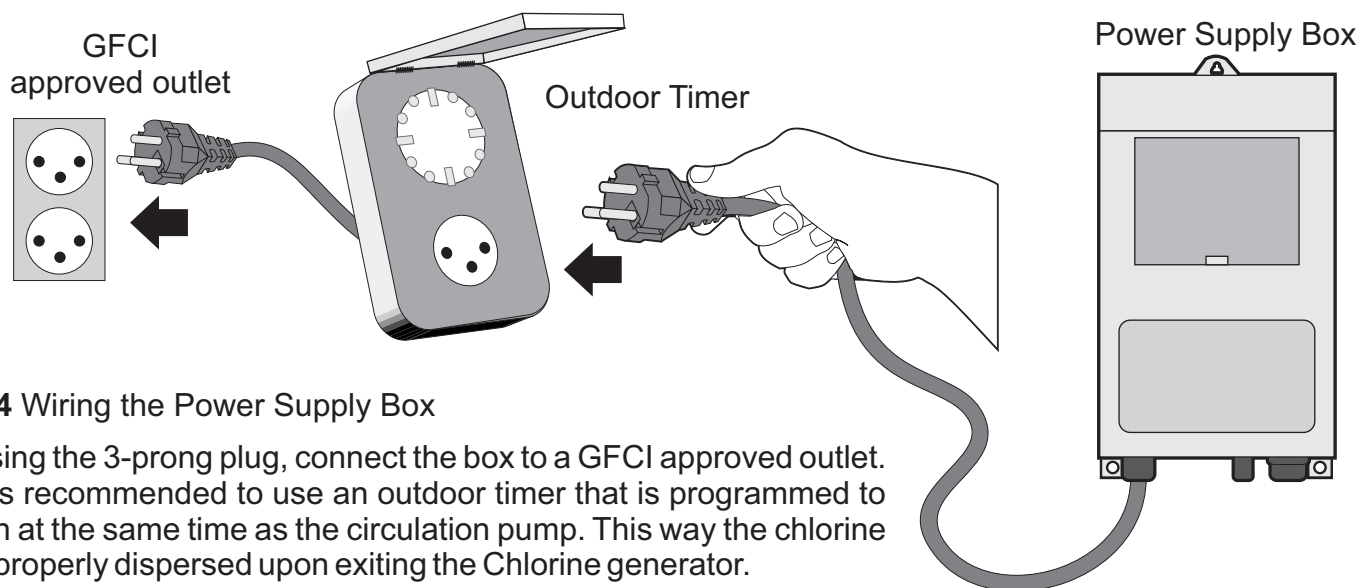
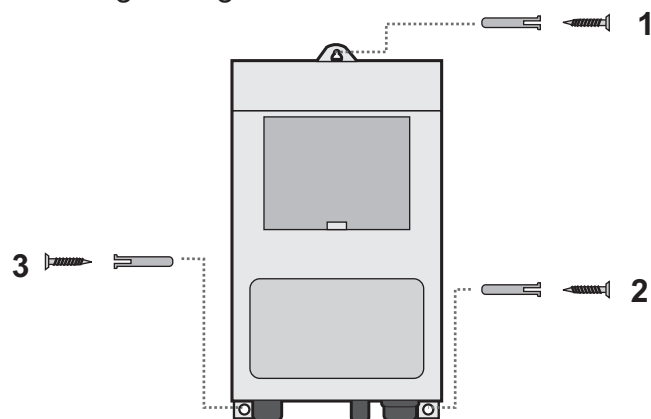
1. Locate the return fitting on the OUTSIDE of the pool wall. Secure the Main Elbow Assembly with Union Nut to the internal threads of the return fitting(Fig.1 & 2). Be sure to use the supplied Teflon tape for a waterproof connection. Union nut should be positioned towards the ground once secured so that cell can be attached(Fig. 3).
2. Pick up the cell and make sure the o-ring is in the groove so that water will not leak once attached to the union nut(Fig. 4). Attach the cell to the union nut(Fig. 5). Make sure the connection is hand tight and snug.
3. Attach the flex hose to the bottom of the cell and secure using hose clamp(Fig. 6).
4. Install and cell is now complete(Fig. 7).
5. Run the circulation pump to make sure all fittings are secure and no leaks are present. If leaks are present, shut down the pump and tighten any loose fittings and make sure unions are secure and o-rings are in the proper groove.



3.3 Install the Power Supply / Control Box

1. The Power Supply Box must be mounted vertically on a flat surface and a minimum of 5 ft (1.5m) horizontal distance (or more, if local codes require) from the pool/spa.
2. Locate a position for your Box within 8 ft of where the Cell will be installed and within 6 ft of the timer box to ensure enough cable is available.
3. Because the box acts as a heat sink dispersing heat from inside the box, do not block the four sides of the Control Box. **Do Not** mount the system above a heater or inside a panel or an enclosed area.
4. If possible, try to mount the power supply out of direct sunlight.

Power Supply Box Mounting Configuration:



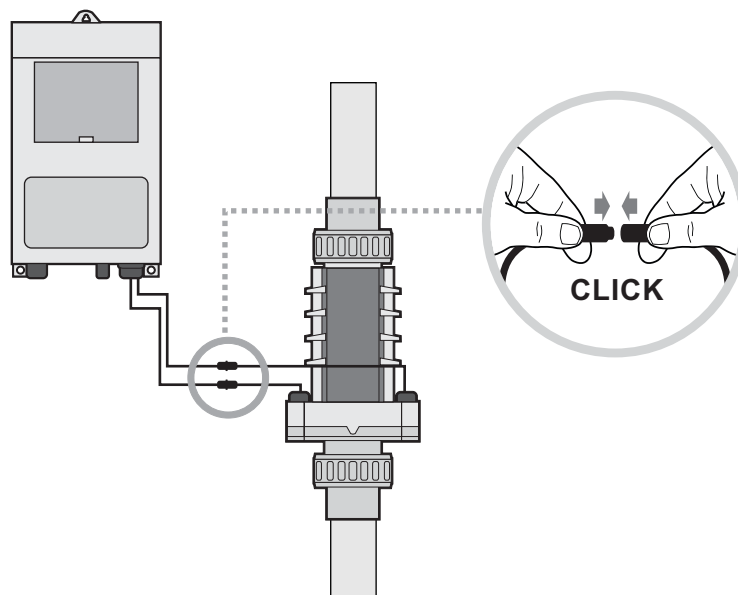
3.4 Wiring the Power Supply Box

Using the 3-prong plug, connect the box to a GFCI approved outlet. It is recommended to use an outdoor timer that is programmed to run at the same time as the circulation pump. This way the chlorine is properly dispersed upon exiting the Chlorine generator.

3.5 Wiring the cell.

Connect the two black wires from the Power Supply Box to the two Quick-Connects on the sides of the Cell. Ensure the connections are perfectly clean of any debris.

Note: these wires are interchangeable.



4. Pool Water Preparation

4.1 Adding the salt

Adding the salt to the pool water **BEFORE** starting the salt system is required. The system could show error lights on the power supply if there is no salt circulating in the pool water for several hours before starting the system.

The “Low Salt” light may remain lit for up to 24 Hours until salt is fully dissolved in the water.

1. Measure the pre-existing salinity of your pool. Previous use of liquid chlorine may have created a residual level of salt in your pool.
2. Determine how much salt is needed from the **pool volume calculator and salinity demand table on the following pages**. This table is based on a salt concentration of 3500 ppm.
3. Keep the circulating pump on.
4. Distribute the determined amount of salt evenly around the pool. To avoid clogging the filter or damaging the Control Box and pump, do not add salt through the skimmer. Brush the bottom of the pool to help dissolve the salt.
5. The readout on the chlorine generator may fluctuate until the salt is fully dissolved.

GOOD Acceptable Salts

Granulated Pool Salt

BAD – do NOT use:

Iodized Salt

Salt with more than 1% anti-caking agents

Rock Salt, Water Softener Salts

Calcium Chloride (not salt). Use Sodium Chloride Only

4.2 Calculating the size of the pool

Gallons (Dimensions in feet)	Liters (Dimensions in meters)
Rectangle Width X Length X Average Depth X 7.5 = Gallons	Rectangle Length x Width x Average Depth x 1000 = Liters
Round Diameter x Diameter x Average Depth x 5.9 = Gallons	Round Diameter X Diameter X Average Depth X 785 = Liters
Oval Length X Width X Average Depth X 6.7 = Gallons	Oval Length X Width X Average Depth X 893 = Liters

Use the above chart to determine the water volume of your pool

Example: 15' X 30' Rectangle Pool 3' shallow end, 6' deep end.

$$15^{\text{wide}} \times 30^{\text{long}} = 450^{\text{sq ft}} \times 4.5^{\text{avg depth}} \times 7.5^{\text{gal per cubic ft}} = 15,147^{\text{gallons}}$$

5. Salinity Demand Table (in lbs.)

		Salt level before addition (in PPM)								
		0	500	1000	1500	2000	2500	3000	3500	4500
		How much salt to add (in pounds)								
Water volume in thousands of Gallons	4	117	100	83	67	50	33	17	0	OK
	6	175	150	125	100	75	50	25	0	OK
	8	234	200	167	133	100	67	33	0	OK
	10	292	250	209	167	125	83	42	0	OK
	12	350	300	250	200	150	100	50	0	OK
	14	409	350	292	234	175	117	58	0	OK
	16	467	400	334	267	200	133	67	0	OK
	18	525	450	375	300	225	150	75	0	OK
	20	584	500	417	334	250	167	83	0	OK
	22	642	550	459	367	275	183	92	0	OK
	24	701	600	500	400	300	200	100	0	OK
	26	759	651	542	434	325	217	108	0	OK
	28	817	701	584	467	350	234	117	0	OK
	30	876	751	626	500	375	250	125	0	OK
	32	934	801	667	534	400	267	133	0	OK
	34	992	851	709	567	425	284	142	0	OK
	36	1051	901	751	600	450	300	150	0	OK
	38	1109	951	792	634	475	317	158	0	OK
	40	1168	1001	834	667	500	334	167	0	OK
	42	1226	1051	876	701	525	350	175	0	OK
	44	1284	1101	917	734	550	367	183	0	OK
	46	1343	1151	959	767	575	384	192	0	OK
	48	1401	1201	1001	801	600	400	200	0	OK
	50	1460	1251	1043	834	626	417	209	0	OK

Locate the current salt concentration at the top of the chart (e.g. 1000 ppm). Then locate the size of your pool on the left (e.g. 12,000 gallons). Run these figures down and across until they meet. That number is the number of pounds of salt required for your pool.

6. Pool chemistry explained

Salt is the sanitizer source of the Chlorine Generator. The ideal salt level to ensure maximum benefits using our system is 3500 ppm (parts per million). A low concentration of salt may hinder the generator effectiveness. A concentration of salt above 5500 ppm may cause corrosion damage to the pool fixtures. See the Adding Salt section for more information.

Free Chlorine vs. Combined Chlorine: The unpleasant smells and side effects often associated with chlorine are actually caused by combined chlorine (i.e., chloramines). Combined chlorine is a chlorine molecule that attacks a noxious particle in the water but is unable to destroy the noxious particle. This chlorine particle remains attached to the noxious particle until one of the two is burned off; hence the term Combined Chlorine (a.k.a. chloramines). To burn off the noxious particle and free up the chlorine again, pool owners have to shock (with chlorine) the pool periodically, but with the Chlorine Generator, the noxious particles are burned off within the Cell and the combined chlorine is continuously converted back to free chlorine. The free chlorine level in the pool should be maintained at 2 to 4 ppm. This level of free chlorine is comfortable to swim in with no unpleasant smells, and maintains proper sanitizing power.

pH is a measure of the acidic or basic solution. A scale of 0 to 14 is used to measure pH. Pure water has a pH of seven (neutral), acid solutions have a pH of less than seven, and basic (alkali) solutions have a pH of more than seven. The recommended range is 7.2 to 7.6 for pools; chlorine is much more effective within this range and the water is most comfortable for bathers. pH levels above 7.8 drastically reduce the effectiveness of the chlorine. To lower the pH, add muriatic acid or dry acid. Be sure to read and follow the respective manufacturer's instructions.

Total Alkalinity reduces changes in pH. It is often referred to as the "big brother of pH." Keeping proper levels of total alkalinity helps reduce unwanted fluctuations in pH levels. Total alkalinity is also used to offset high or low levels of calcium hardness.

Add muriatic acid or dry acid to lower the total alkalinity and sodium bicarbonate to raise the total alkalinity. Be sure to read and follow the respective manufacturer's instructions.

Stabilizer (Cyanuric Acid or Conditioner) is necessary in outdoor pools to maintain appropriate levels of chlorine. Chlorine stabilizer helps provide an appropriate residual chlorine level in the water. Without stabilizer, UV radiation from the sun destroys most chlorine within 2 hours, but excessive amounts of stabilizer can decrease the effectiveness of chlorine. Chlorine stabilizer should be maintained at 60 ppm to offset the harmful effect of the sun while maintaining the effectiveness of the chlorine. Where pH/ORP automatic sensors are used, 40 ppm of stabilizer suffices. **If you have a Salt System, you must use stabilizer!**

Phosphates and Nitrates set very high demands on chlorine; most often nitrates and phosphates bring the chlorine level down to zero (0). You can have your water tested for nitrates and phosphates by the local pool professional. Your pool should NOT contain Nitrates or Phosphates. To reduce Phosphate levels, use a phosphate remover from your local pool professional. To reduce Nitrate levels, the pool must be partially or fully drained. (Please check with your local pool professional prior to draining the pool).

Metals (copper, iron, etc.) can cause loss of chlorine and can stain your pool. If a water test reveals the presence of metals, refer to your local pool professional for recommended methods of removal. Be sure to use a phosphate-free metal remover to avoid replacing a metal problem with a phosphate problem.

Calcium Hardness, like pH and alkalinity, affects the water tendency to be aggressive or scale forming. Lower levels of calcium hardness improve the chlorine generator's ability to stay clean and provide softer silkier water for the swimmers. Check with your pool professional for proper calcium levels for your pool surface.

Total Dissolved Solids (TDS) is a measure of many types of dissolved materials, including salt. High effective TDS levels (i.e., 1500 ppm and up) cause cloudy water and significantly increase chlorine demand. To obtain the effective TDS level in a pool using a salt system, subtract the salt level from the TDS reading. (e.g., 5000 TDS – 4000 Salt = 1000 effective TDS).

Saturation Index determines whether the pool water is balanced, aggressive, or scale forming by comprehensively taking into account all the relevant factors, including pH level, alkalinity level, calcium hardness, and temperature. These factors should be tested periodically, and then included into the worksheet on the following page to verify the proper balance of the pool and make adjustments as necessary.

7. Maintenance

7.1 Maintenance Instructions

It is important to constantly monitor the salt level in your pool for the system to work as efficiently as possible.

The cell should be monitored monthly to make sure calcium buildup is properly addressed.

Depending on the water quality and hardness, some systems will have to be cleaned more often.

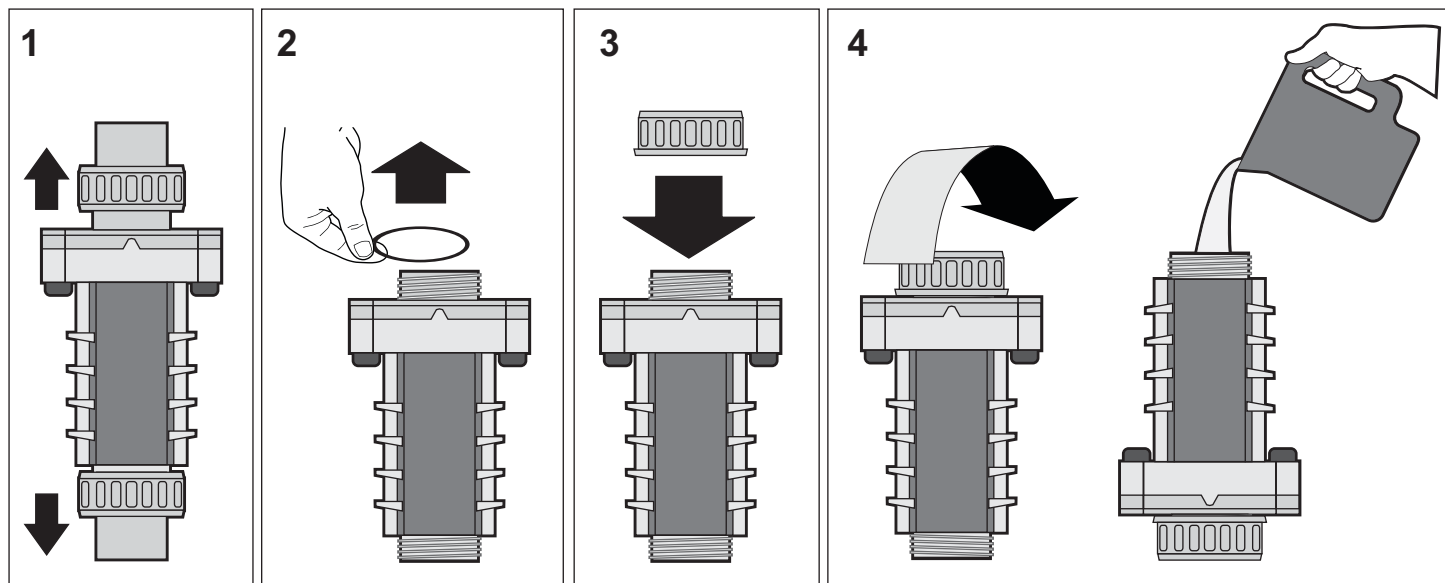
7.2 Cell Cleaning

CAUTION:
Do not use metal or other hard objects to clean the cell. Do not insert anything into the cell. Both of these actions could scratch the precious metal coating on the plates and void the warranty.

CAUTION:
Always add acid to water, NOT water to acid.
Diluted muriatic acid solution = 1 part acid to 4 parts water
Note: Follow the instructions of the acid manufacturer.

Cleaning with Cleaning Cap.

1. Remove the cell from the line by unthreading the barrel unions from the cell ends. There is no need to remove the electrical wire connections when using the cleaning cap.
2. Remove the black O-ring on one end of the Cell.
3. Attach the Cell Cleaning Cap to the other end of cell.
4. Pour into the Cell, either undiluted white distilled vinegar, or a solution of diluted muriatic acid (one part muriatic acid to 4 parts water). **Always add acid to water; do not add water to acid!**
5. Wait for foaming to stop (5-10 minutes when using muriatic acid; vinegar takes longer).



6. **Safely dispose of the acid solution by pouring it into your pool.**

7. Rinse the cell with water hose.

8. Put the O-ring back in place and re-install the Cell in the line.

9. If the cell cable connectors were removed make sure they are clean and free of debris and re-connect them.